



**Redpath Sugar Ltd.**

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Sr. Director Global Corporate Quality

Subject: North American Lot Coding Scheme

January, 2026

To: All Redpath Sugar Ltd. Valued Customers:

**LOT CODING SYSTEM** \*

**PRIMARY:**

<u>R</u>	<u>5</u>	<u>07</u>	<u>2</u>
LOCATION CODE	YEAR	WEEK	DAY OF WEEK
R = Toronto	5 = 2025	7th week of year	1 = Monday 2 = Tuesday

**LOCATION CODES:**

1 = Yonkers	6 = Sem-Chi Rice	B = Fortin City, MX	T = Tellus
2 = Calumet	6 = Osceola	D = Landisville	V = Cuichapa, MX (ISN)
3 = Buffalo	7 = Crockett	N = Nashville	W = Lakeville
4 = Baltimore	8 = Cleveland	O = BRIC	Y = Belleville, ON
5 = Chalmette	9 = Chicago	R = Toronto, ON	Z = Belize
6 = South Bay			

**Notes:**

- \* A Lot is defined as only the first 5 digits, beginning with the packaging location code; ending with the Day of Week.
- When required or applicable, shift or machine number may be present.
- Additional lettering, numbering, or times may be added for identification purposes.
- For Calumet, the 6th character represents a batch number for the day and not the shift.

**CO-PACKERS:**

<u>U</u>	<u>5</u>	<u>09</u>	<u>1</u>	<u>A**</u>	<u>2**</u>
LOCATION CODE	YEAR	WEEK	DAY OF WEEK	SHIFT	MACHINE NO.
U = Sugar Services	5 = 2025	9th Week of Year	1 = Monday	A = 1st B = 2nd, etc.	
*6 = FONA International		Geneva, IL			* Products produced for Osceola.
A = AZPA (Azucarera Paraguaya)		Paraguay			
*B = Bonumose		Charlottesville, Virginia			* Products differ from those produced at Fortin City, Mexico
C = ICI Foods		Charlotte, North Carolina			
*C = 4C Foods Corp.		Brooklyn, NY			* Products differ from those produced at ICI Foods
*D = Dutch American Foods		Beecher, Illinois			* Products differ from those produced at Landisville
E = EVI Corporation		Miami, Florida			
G = Archer Daniels Midland Company		Chattanooga, Tennessee			
I = Hibernia Misiones		Paraguay			
J = Maco Bag Corporation		Newark, New York			
K = Carry Transit		Arlington, Texas			
*L = Good Foods, Inc.		Honey Brook, Pennsylvania			* Products differ from those produced at L&S Sweeteners
L = L&S Sweeteners		Leola, Pennsylvania			
*L = La Felsina		Paraguay			* Products differ from those produced at L&S Sweeteners
M = Maquillasser		Tlalneantla, Mexico			
*N = National Packaging		Decatur, Alabama			* Products differ from those produced at Nashville
P = Sweetener Products Company		Lodi, California			
*P = Steviafarma Industrial S/A		Maringa, Brazil			* Products differ from those produced at Sweetener Produc
Q = Complementos		Mexico City, Mexico			
*R = Lake City Foods		Mississauga, Ontario			* Products differ from those produced at Toronto
S = Zhucheng Haotian Pharm Co., Ltd.		Shandong Province, China			
*S = Alimentation Sunbec		Laval, Quebec			* Products differ from those produced at Zhucheng Haotian
*T = Toll Compaction		Neptune, New Jersey			* Products differ from those produced at Tellus
U = Sugar Services		Memphis, Tennessee			
*Z = Prosal/San Isidro		Argentina			* Products differ from those produced at Belize

**Notes:**

- \* A Lot is defined as only the first 5 digits, beginning with the facility code.  
The first week of the year is defined by the first week of January with at least 4 days in the new calendar year.  
When required or applicable, shift or machine number may be present.  
Additional lettering, numbering, or times may be added for identification purposes.
- \*\* When required or applicable.

We trust this information is sufficient. Should you require additional information, please feel free to contact us at [QualityDocs-NA@asr-group.com](mailto:QualityDocs-NA@asr-group.com).

Sincerely,  
Redpath Sugar Ltd. / ASR Group®